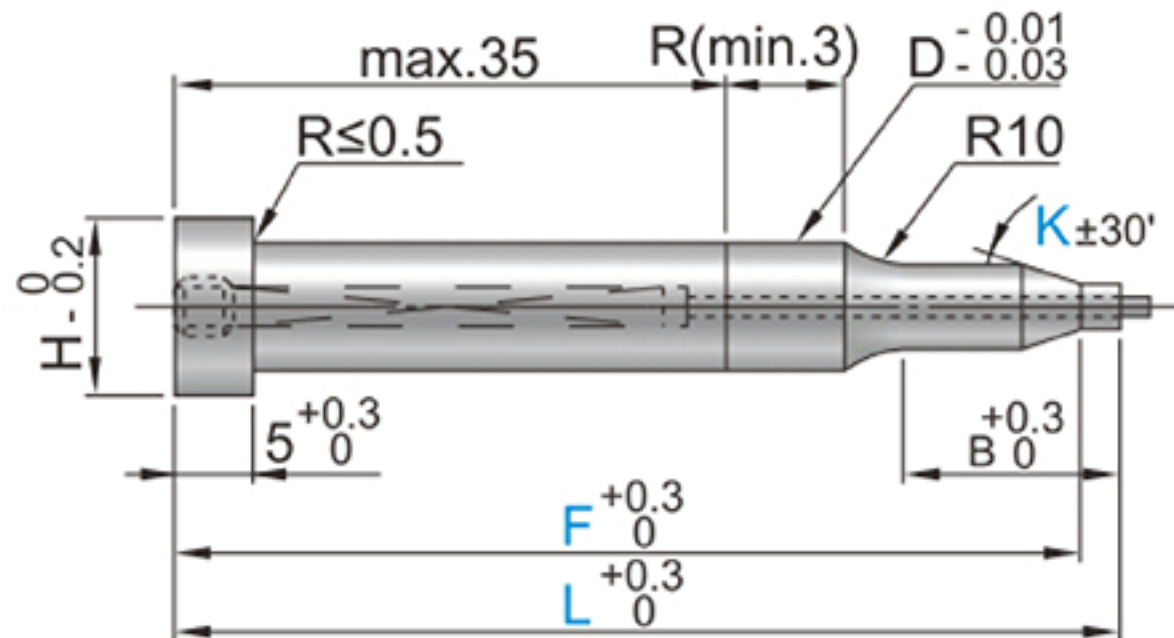
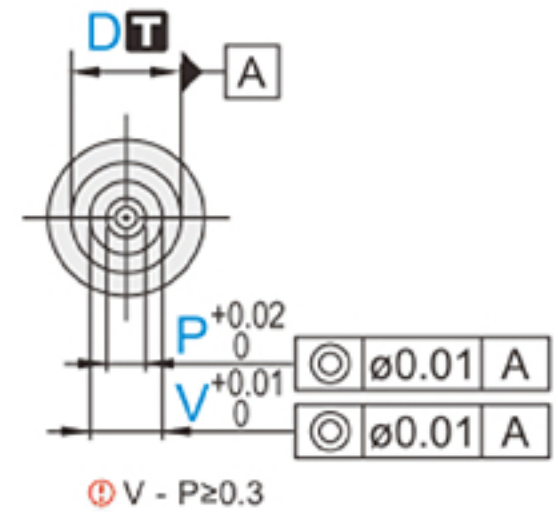


WSJMT  
WPJMT  
A-WSJMT  
A-WPJMT  
-TiCN  
H-WPJMT  
AH-WPJMT  
-HW  
HW-WPJMT  
AHW-WPJMT



| D T m5 +0.005 / 0 |       |          |       | Type    |                |              | Catalog No. |
|-------------------|-------|----------|-------|---------|----------------|--------------|-------------|
| T                 | M     | H        | D     |         | TiCN<br>3000HV | HW<br>3000HV | (B)         |
| D m5              | SKD11 | 60~63HRC | D8-10 | WSJMT   | —              | —            |             |
|                   | SKH51 | 61~64HRC | D4~6  | WPJMT   | H-WPJMT        | HW-WPJMT     |             |
| D +0.005 / 0      | SKD11 | 60~63HRC | D8-10 | A-WSJMT | —              | —            |             |
|                   | SKH51 | 61~64HRC | D4~6  | A-WPJMT | AH-WPJMT       | AHW-WPJMT    |             |
|                   |       | 64~67HRC | D4~10 |         |                |              |             |
|                   |       |          |       |         |                |              |             |

| ORDER | Catalog No. | L    | V     | P     | F     | K    |
|-------|-------------|------|-------|-------|-------|------|
|       | WSJMT 4     | 41.0 | V2.60 | P1.00 | F39.0 | K60° |

| Catalog No.                                                    |                                     |                                                                                     |    | L              | V           | P min. | F       | K            | B | H  |
|----------------------------------------------------------------|-------------------------------------|-------------------------------------------------------------------------------------|----|----------------|-------------|--------|---------|--------------|---|----|
| (D m5)                                                         | (D <sup>+0.005</sup> <sub>0</sub> ) |                                                                                     | D  |                |             |        |         |              |   |    |
| WSJMT                                                          | A-WSJMT                             |  | 4  | 40-50-60-70-80 | 2.00 ~ 3.99 | 1.00   | F ≤ L-2 | 0° < K < 90° | 8 | 7  |
| WPJMT                                                          | A-WPJMT                             |                                                                                     | 5  |                | 2.00 ~ 4.99 | 2.00   |         |              |   | 8  |
| -TiCN                                                          |                                     |                                                                                     | 6  |                | 2.00 ~ 5.99 | 2.00   |         |              |   | 9  |
| H-WPJMT                                                        | AH-WPJMT                            |                                                                                     | 8  |                | 3.00 ~ 7.99 | 3.00   |         |              |   | 11 |
| HW-WPJMT                                                       | AHW-WPJMT                           |                                                                                     | 10 |                | 3.00 ~ 9.99 | 3.00   |         |              |   | 13 |
| ⚠ V-P≥0.3      ⚠ B≥(L - F) + √(V - P){(V - P) - (V - P)/4} + 2 |                                     |                                                                                     |    |                |             |        |         |              |   |    |

